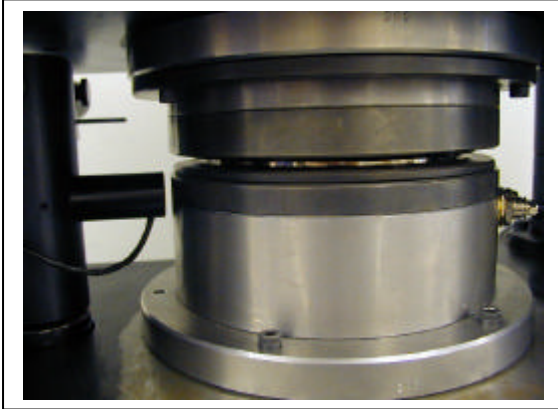
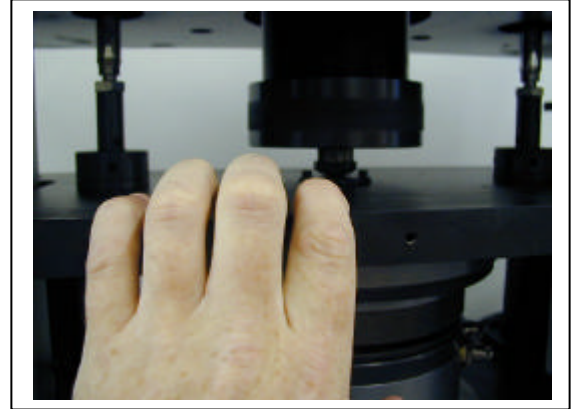


IMPORTANT PLEASE FOLLOW PROCEDURE BELOW FOR OPTIMUM ALIGNMENT CHECK



1. In manual mode, lower the upper punch & die set over the lower assembly. View to check if cutting parts pass over each other.



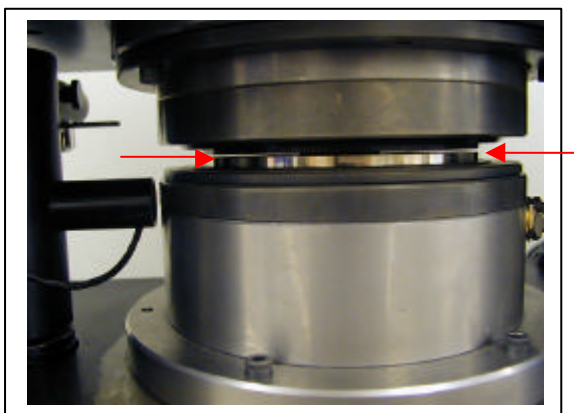
2. You may need to apply a little pressure to ensure that the punch plate is fully down. This can be applied from the rear of the machine with the rear cover removed.



3. With the punch plate fully down, the guide pillar sleeves should be trapped between the bearings and the plate.



4. If the Punch and Die set is not aligned correctly, the pillar sleeves will move up and down as shown.



5. If a gap can be seen between the punch and die as shown, and the pillar sleeves (in photo 4.) can move freely, realignment will be necessary.

PLEASE FOLLOW OPERATION PROCEDURE AS DESCRIBED IN THE SERVICE MANUAL FOR REFITTING THIS ASSEMBLY. FAILURE TO COMPLY WITH THIS PROCEDURE WILL DAMAGE THE ASSEMBLY.

SIBERT EXCEPT NO RESPONSIBILITY IF THIS PROCEDURE IS NOT FOLLOWED

PLEASE CONTACT US IF FUTHER ASSISTANCE IS REQUIRED.



Tel: +44 (0) 1483 301622
Fax: +44 (0) 1483 302699
Email: Sales@Sibert.co.uk