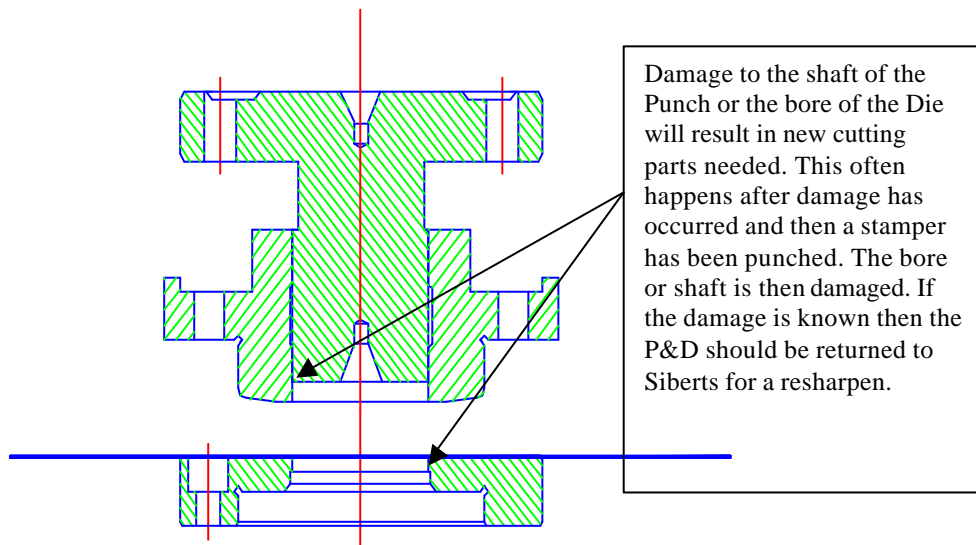
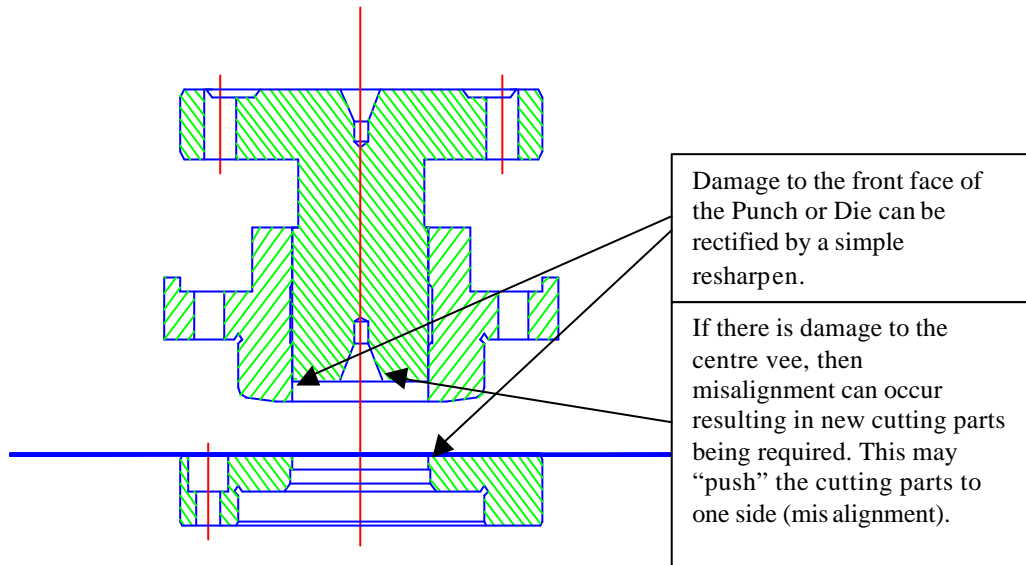


Why & when new cutting parts are required



Siberts can normally sharpen the Punch and Die to remove any damage to the front faces.

Should this P&D punch a stamper after the damage has occurred, then the Shaft of the Punch or bore of the Die will be damaged beyond repair and new cutting parts will be required.

If we remove this damage to the shaft or bore then the hole size will change and therefore punch the wrong size. This will result in new cutting parts being required.